

The cap layers 348 and 356 encapsulate a foam rubber core 358.

With respect to FIGS. 28, 29, and 30 of the drawings, floor mats 370, 380, and 390 are substantially similar to floor mats 300, 320, and 340 of FIGS. 24, 26, and 26 except that floor mat 370 includes a plurality of protrusions or cleats 372 to enhance the gripping force of the floor mat with a floor (anti-creep) and edge 374 does not include a thin cap layer. Likewise, floor mat 380 includes a plurality of cleats or protrusions 382 and an edge 384 without a cap layer. Similarly, floor mat 390 includes a plurality of rounded nubs or bumps 392 and an edge 394 without a cap layer.

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Although the preferred embodiment of the present invention is two or more layers, for example, a foam layer and one or more thin solid cap layers, it is to be understood the foam layer may be one or more layers of uncured rubber including blowing agents and may be the same or different compositions, but which form foam or foamed materials. For example, a mat may have a top layer of a solid rubber, a second layer below that of a foam rubber with a limited amount of blowing agent, a third layer below that of a foam rubber with a high amount of blowing agent, and a fourth or bottom layer of solid rubber cap.

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Also, although it is preferred to form the anti-fatigue mats with a foam layer, it is contemplated that one may form a scraper mat out of one or more layers of solid rubber while still having similar protrusions or cleats on the top and/or bottom of the mat.

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Also, it is contemplated that at least the top layer of the floor mat can include anti-

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